

V2.5 GEARBOX MODIFICATIONS



**WOLVERINE
AIRSOFT**

The issue with installing in an SR25 gearbox (V2.5 gearbox) is the extra long cylinder head used in the gearbox. Due to this there is a longer tappet plate which interferes with the unit (SMP, Inferno, or HYDRA) sitting as far forward in the gearbox as is necessary. To solve this issue you will need to cut the plate down to allow the unit to sit forward. See photos and explanation below on how to proceed.



Above is where the unit will naturally sit in the unmodified gearbox. This is much farther back than it needs to be.



Here the unit is pulled out of the way so that you can see the plate which is interfering with proper placement.



To solve the issue you will need to measure how far back from the front of the gearbox the unit sits and cut away the same length on the plate. You can see an example of where to cut the plate (indicated by a sharpie mark) to the right.



After cutting the gearbox, the unit will fit inside it something like the picture to the left.



This is not final step however as you will notice that the unit still does not fit squarely inside the gearbox as it should. To finish the modification you will need to file or dremel down the locations marked on the left. This will allow the unit to fit squarely inside the gearbox. Amount to cut down may vary, you will simply need to adjust as you find necessary.



After completion of these modifications your unit should fit squarely in the front of the gearbox. You will also want to re-measure the gearbox to ensure you have the correct nozzle installed in your unit.

Thank you for purchasing from Wolverine Airsoft!

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